



Dart Aerospace Ltd.
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646.4002

Job Sheet 193161



Part No: 646.4002

Job Qty: 1 pcs

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: SIOP

Due Date: 5/5/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs ✓		5/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S214465



Part: 646.4002

Job No: 193161

Serial No/Batch: S214465

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/04/07, TFA STC SH09 -

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	1 pcs	5/5/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	1 pcs	5/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	5/5/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	5/5/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4002 Location : FG102

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4002

140 - (QC21- Final Inspection - Work Order Release)

Max B. 9/18/2019

NL

011962

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012 1-19	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S166686 ✓
646.3410	LH Wiper Deflector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S162171 ✓
646.3411	RH Wiper Deflector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S161506 ✓
646.3814	Wiper Bracket	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S178030 ✓
MS21042L3	Nut	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S204283 ✓
MS24694-S53	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	02 S113359 ✓
MS27039-1-18	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	F12434 ✓
MS27039-1-19	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S156890 ✓
NAS1149F0332P	Washer	16 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	S167104 02 ✓ S155976 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	25	0
	646.3410	1	12	0
	646.3411	1	13	0
	646.3814	2	10	0
	MS21042L3	6	3,710	0
	MS24694-S53	2	190	0
	MS27039-1-18	2	1,137	0
	MS27039-1-19	2	731	0
	NAS1149F0332P	16	5,603	0

Part Specifications

Specifications could not be found.